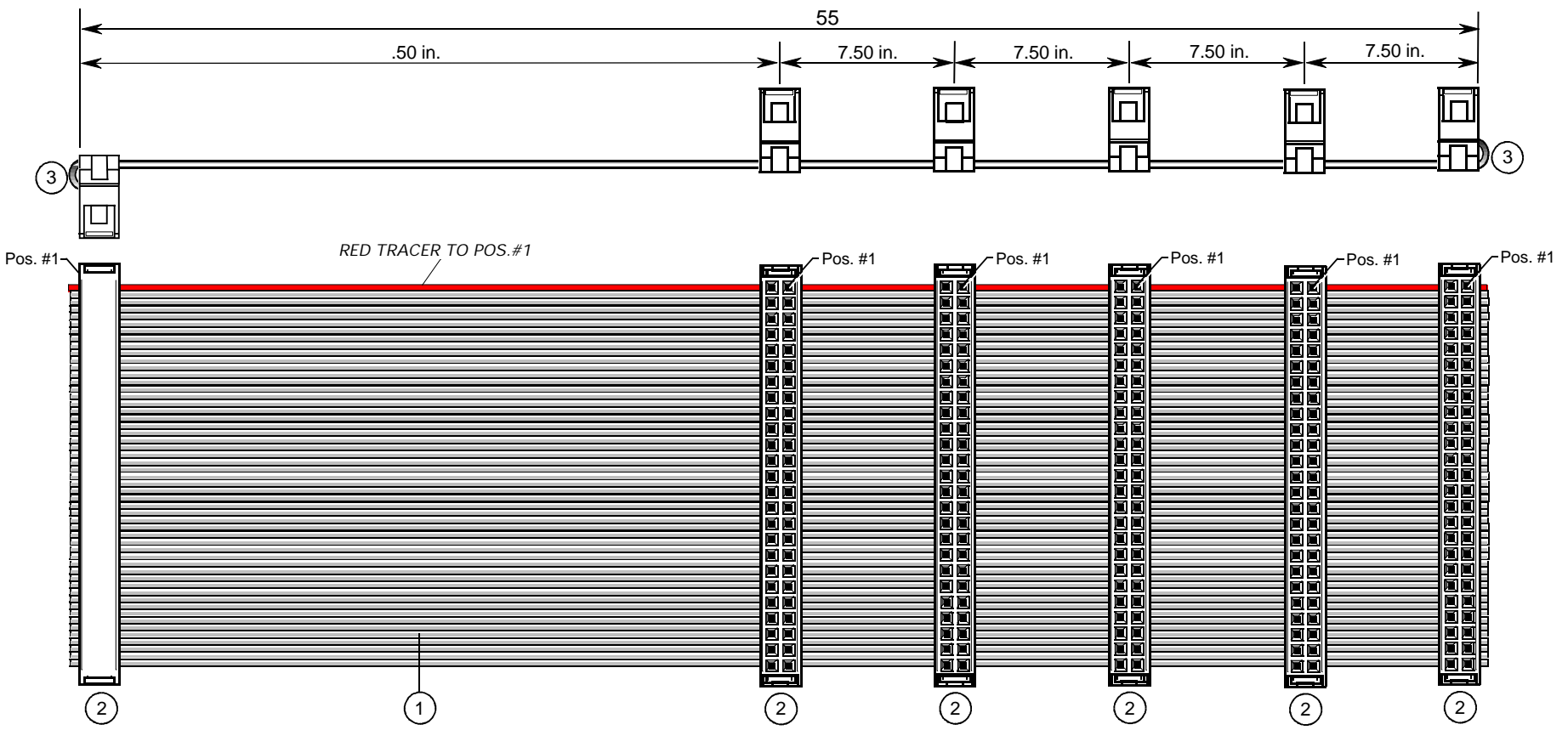


\*Customer Approval: \_\_\_\_\_ First Article:  Required  Waived



TOLERANCES ARE:  
 FRACTIONS-DECIMALS- ANGLES  
 +/- .X +/- .XX, .XXX +/- X°  
 +.25/-00

**Note:** • All finished assemblies are to be 100% electrically tested for polarity and continuity.

• **Materials**

L/I	Part No.	Description	Quantity
①	971111-6	Cable :AMP, PVC Stranded, 50 conductor.	A/R
②	1-499997-0	Connector :AMP, IDC50 position, female, non/polarized.	6
③	499252-4	Strain Relief : , 50 position.	2



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M.A. Illustration No. <b>CR2505-056</b>	Initial Release Date: 01-10-2002
Customer Part No.	Cust. Rev.: <b>N/A</b>
Description: Internal cable assembly: (6) IDC50, pos. female. 55.50 in.	
Technical illustrator: <b>RICHARD O'NEAR</b>	E.C.O. #
<b>APPROVED</b>	Rev. Date:
Approval Date: 01-11-2002	M.A. Rev.: <b>A</b>

\*If this specification is approved and the first article waived, then the responsibility for fitness of the product is accepted by the customer (provided the product complies with this spec.).